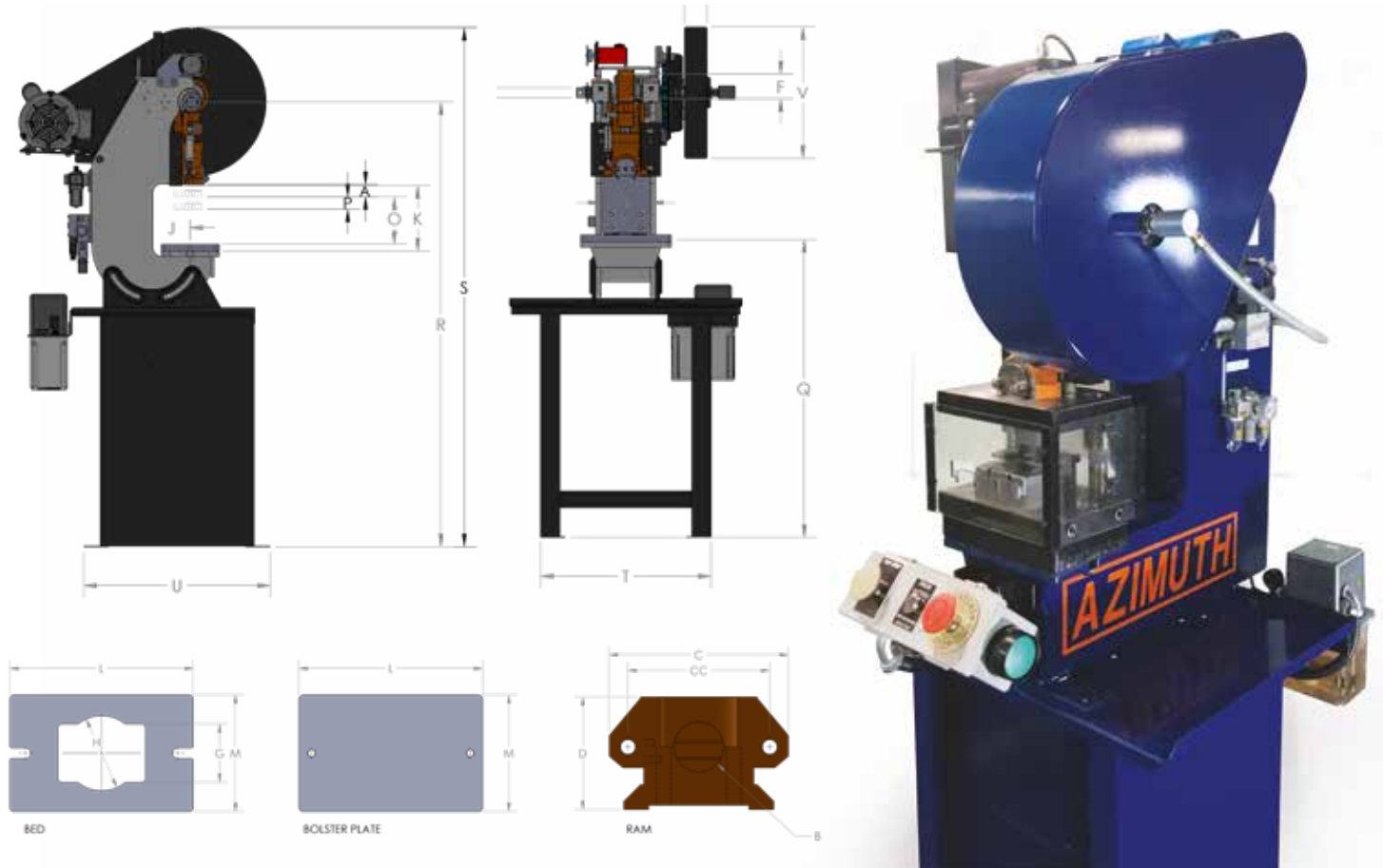




PUNCH PRESS TECHNICAL BROCHURE

**Model
6-AC**

PUNCH PRESS 6-AC



Ref.	Description	Std. Features
	Stroke Per Minute	190
A	Standard Stroke	1,25"
B	Punch Shank Hole Diameter	1,5"
C	Size of RAM face - Left to Right	5,375"
D	Size of RAM face - Front to Back	3,375"
BB	Diameter of Hole	0,4375"
CC	Distance between holes	4,25"
CCC	Distance between holes	-
DD	Distance between holes	-
DDD	Distance between holes	-
E	Diameter at Main Bearing	1,25"
F	Diameter at Crank Bearing	3"
G	Size of Oblong opening in bed	3,5" x 5,25"
H	Size of Round opening in bed	4,5"
I	Width of opening through back	6"

Ref.	Description	Std. Features
J	Throat depth - RAM center to frame	4,5"
K	Distance from bed to gibs	8"
L	Size - Left to Right	11"
M	Size - Front to Back	7"
N	Normal Thickness - Standard	0,875"
N	Normal Thickness - T-Slots	-
O	Shut Height over Bolster [SDAUI] ¹	5,75"
P	Maximum shut Height Adjustment	1,5"
Q	Height - Floor to Bed	7,5"
R	Height - Floor to center of crankshaft	25,75"
S	Overall Height	36"
TU	Floor space - Leg pads	12" x 17"
V	Diameter and width of Face	16" x 2,75"
	Net Weight approximated (LBS)	320

¹Changes in stroke length and bolster plate thickness will affect shut height

